Catalog # GMC-011918

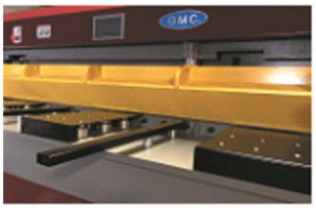
HEAVY DUTY HYDRAULIC SHEARS

ISO 9001

HS-1025E

Standard Features:

- ISO 9001 certified
- 36''NC touch screen go-to power back gauge
  inch / metric display accuracy 0.004''
- Automatic Quick Change Blade Gap Adjustment(BGA) with dials
- CE standard "OMERO" electric control system
- Meet OSHA safety standard code
- Shadow line for accurate straight cutting
- Adjustable cutting length and stroke
- Ball transfer plates on worktable for easy loading workpiece
- Well balanced and sturdy all steel machine frame
- German made Hydraulic logic system centrally located and quiet
- Hydraulic hold-downs with anti-mar neoprene
- Shear blades are high grade carbon/chrome alloy steel and hardened
  to 60 HRC, 2-edge indexable upper blade and 2-edge indexable bottom blade
- Full length viewable safety finger guard to protect operator from cutting hazard
- Removable safety foot pedal, automatic blade raise up on removal of foot from pedal
- Hydraulic, electrical overload protection
- Compact operator control panel
- All motors are overload protected & low voltage control system
- Jog or continuous auto cycle cutting operation modes
- One year industrial warranty for parts



NC TouchScreen go to Power Back gage

60''Squaring Arm And Front Supports

Power Back Gauge With ServoMotor

Standard Equipment:

1. 36"NC touch Screen go-to Power Back Gauge
2. 1 each 60" squaring arm with inlaid inch/metric dual scale
3. Automatic quick change blade gap adjustment (BGA)
4. Shadow line for accurate straight cutting
5. Material support and drop back chuter
6. Upper and bottom blade set
7. 2 each 24" front support arms
8. Hydraulic hold-downs with anti-mar neoprene
9. Full length viewable finger guard
10. Removable safety foot pedal

•Specifications:	HS-0825E	HS-1025E
Cutting capacity		
mild steel	8' x ¼"	10'x ¼"
stainless steel	8'x3/16"	10'x3/16"
Blade length	8'3"	10'
Strokes per minute	10-15	10-12
Throat depth	18"	18"
Worktable height	34-1/2"	34-1/2"
Front support arm	24"	24"
Power Back gauge	36" go to NCB.G	36" go to NCB.G.
blade rake angle	2 degree	2 degree
oil tank cap.	25 Gal.	30 Gal.
Main motor	15 HP	15 HP
Power B.G. motor	1 HP/servo	1 HP/servo
Machine weight,LBS	11,850LBS	13,850 LBS
Machine dimensions,inch	157x99x65	181x99x65

Specifications are subject to change without prior notice